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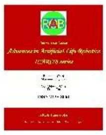

Research Article

A Multi-Material Joint System as a Three-Dimensional Spring-Damper Compliant Mechanism Toward Functional Versatility

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ABSTRACT

3D printed material designs have a large capability in the functional aspect. A cross-spring compliant joint is a hot topic in the sense of multipurpose applications in various engineering fields. A combination of flexible materials embedded in the structural form performs a motion of the system according to deformation of parts elastically, which may fit to a specific engineering purpose. In the present study, a traditional cross-spring pivot (CSP) was improved to provide effectively frictionless and wear free in-plane motion. The behavior of the joint was analyzed based on a non-linear FEA computer analysis to focus the properties with various loading conditions. Improved compliant joints will open a new door for designs of high-precision actuators and robotic manipulators.

1. Introduction

In compliant mechanisms, the deformation is caused by an external loading to perform a motion. Recently, the implementation of compliant mechanisms is of interest for engineers to obtain multi-purpose functions based on 3D printing, for fabricating complex geometry [1]. The advancements in the Additive Manufacturing (AM) lead not only to realization of complex geometry but also to the development to variety of new filaments with different behavior and properties. Poly Lactic Acid (PLA) is a frequently used material, which is relatively low cost and environmentally friendly filament in the Fused Deposition Modeling (FDM) 3D printing. As Aveen et al. (2018) [2] and Catana et al. (2021) [3] discussed, PLA tensile and flexural mechanical properties have been examined in the comparison with other popular 3D printing filaments such as Acrylonitrile Butadiene Styrene (ABS) [4]. Płatek at al. (2020) [5] investigated the relative density of flexible cellular structures fabricated from thermoplastic polyurethane (TPU). TPU models are flexible and have large deformation properties in the elastic region. Therefore, those factor combinations may provide an unique capability to control the geometry of the model from inside, especially on its orientation and density beyond traditional technologies. It implies that 3D printing significantly contributes for applications in the design of compliant mechanisms to provide an expected range of motion based on a large deformation. On the other hand, following challenging issues remain unsolved in consideration of suitable compliant mechanisms:

- Non-linearities in the geometry and the material when a large displacement occurs,
- Variation of the stiffness of the parts in the system in orders of magnitude, depending on the orientation of the load,

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- Examining of the balance between stiffness and flexibility as a complex design problem
- Prevention of plastic deformations due to fatigue of the material, which are frequently caused by high stress concentrations,
- Finding desired motion parameters for target mechanisms.

In rigidly articulated joints, the clearances between the components causes backlash in the assemblies. Furthermore, a friction due to relative motion is unavoidable by wearing the parts and increasing the clearances and generating heat in the joint [6]. Disadvantages in the above list result in insufficient accuracy and performance.

Interestingly, those issues provided hints on the compliance of the joints rather than restricting such deformations. Compliant joints provide adaptive and monolithic motion, avoiding entirely the assembly process. Flexural hinges have been widely studied in the literature and several applications in machine design which harness the advantages of flexure-based design elements have been realized. Being monolithic in structure and with the advent in AM techniques, it is even simpler nowadays to design, prototype, test and verify the performance of these hinges in various applications, especially in the field of Precision Engineering (PE). The most popular type of flexural hinge is CSPs, commercially known as free-flex joints.

Primitive flexural joints primarily consist of leaf-type or notch-type configurations, but they have their own inherent limitations. Notch-type hinges have high stiffness in transverse directions and the rotation capability is limited by stress concentrations. However, the leaf-type flexures provide large rotations but at expense of drifting rotation centers. In-order to mitigate these issues several complex flexural hinges have been proposed like the cartwheel hinges [7], butterfly hinges [8]. While these hinges provide greater benefits over conventional leaf or notch type, CSPs are relatively simpler and versatile in applications. The diversity of these flexures stems from the fact that they were extensively explored in the literature for decades. They were first studied analytically [9],[10]. Goncalves provides a thorough theoretical formulation and laser based optical experiments to characterize the performance of CSPs .

Such accuracy provided by compliant pivots is useful for small displacement in precise mechanisms and instruments [11]. Relaying on material deformation, flexure joints have become major component in development of precise instruments with high resolution of positioning.

Th other sections of this paper are structured as follows: Section 2 explains methodology of the design and the mathematical modelling of the multi-material joint; Section 3 focuses on the results; Section 4 gives the discussion and Section 5 concludes this paper.

2. Methodology

2.1. *Design of the Compliant Joint*

As discussed in the previous section, compliant mechanisms and joints are becoming a replacement of the traditional equivalents in certain applications regarding their benefits. In the current study, a new compliant type of universal joint realized from two materials is proposed. Rigidly articulated universal joints have two perpendicular axes of rotation where two pin joints are connected. The motion occurs as two rotations in orthogonal planes.

The compliant multi-material joint consists of two CSPs rotated at the right angle according to the Z-axis of the origin coordinate system as shown in Figure 1.

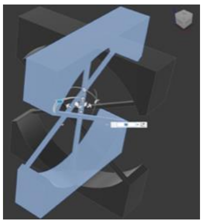

Fig. 1. Orientation of CSPs compounding the universal compliant joint

That type of orientation allows the joint to deform according to X- and Y-axis and provides stability for out of plane movements and moments around the Z-axis. Another advantage of the configuration is minimal axial drift of the center of the joint.

2.2. *Modelling and Physical Prototype*

As illustrated in Figure 2 below, in XY plane the model of the joint consists of three beams oriented at 60º angle (α) from each other (beams A, C and E shown later). Another identical unit is attached to it at a perpendicular orientation around Z-axis. All bars of the joint have same dimensions: length (L), and square cross-section (a). The offset between beams from a single cross-spring joint is also equal to (a) and the beams do not intersect. A general view

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representation of the joint is shown in Figure 2. The joint has two platforms as top and bottom (1) and five beams (2).

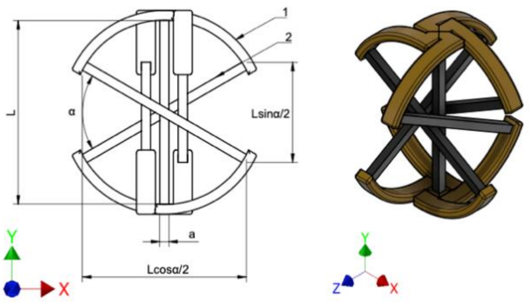

Fig. 2. General View of the Compliant Joint

Figure 3 showed a) a 3D rendered model and b) a physical 3D printed prototype of the compliant multi-material joint. The platforms are printed from a solid material PLA and the beams from a flexible filament – TPU. This multi-material combination provides unique capabilities. The platforms that attach to other components are rigid but the beams that execute the motion throughout deformation are flexible.

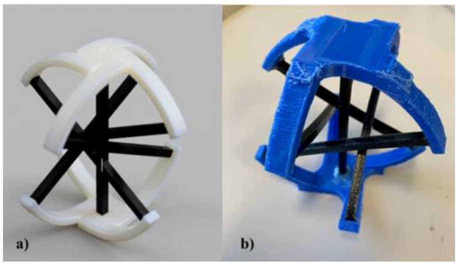

Fig. 3. A model and 3D printed prototype of the compliant multi-material joint

This two-material approach provides diversity for combining and experimenting with different materials pairs. However, this joint is not a single unit, the platforms and the beams have been 3D printed separately and later assembled.

Technology, chosen for rapid prototyping of this specimen is FDM. The filament used for printing the model is PLA and TPU with diameter of 1.75 mm. The 3D printer used for fabricating the sample is Anycubic i3 Mega S, a desktop type machine. 3D printing process is described in Table 1. As discussed by Henein et al. (2003) [8], 3D printing parameters could impact the anisotropic behavior of the fabricated parts. Therefore, the configuration set up of the working process is essential for the properties of the physical prototypes. For configuring the printing process is used slicing software Ultimaker Cura. The 3D model was designed in Autodesk Fusion 360 CAD software. The flexible TPU filament is called Ninjaflex from the company Ninjatek and according to their recommendations the appropriate 3D printing temperature of the nuzzle (extruder) is 230 ºC [12]. The infill pattern used for the beams is called Cross 3D described in the slicing software as suitable for 3D deformations and flexible material prints [13].

2.3. *Analysis of the Loading Conditions*

The performance of joint has been analyzed under various loading conditions illustrated alongside with the deformations (Figure 4) such as a) compression, b) tension, c) bending of the model. On the right side of the figure, the platforms are removed, and the direction of the forces is annotated for the different loading cases.

To better visualize the position and orientation of the joint components in the space, the top and bottom platforms are removed (Figure 5), and the beams are color coded and annotated with letters. The coordinate systems in the different orientations are given as well.

Table 1: 3D printing Configurations

Parameter	***Value of the Printing Parameter***	
	Platforms	***Beams***
Filament	PLA	TPU
3D printer	Anycubic i3 Mega s	
Slicin Software	Ultimaker Cura	
Layer Height	0.1 mm	0.1 mm
Infill Density, %	100	100
Infill Pattern	Grid	Cross 3D
Printing Temperature, ºC	210	230
Building Plate Temperature, ºC	60	60
Print Speed, mm/s	45	30
Support	yes	no

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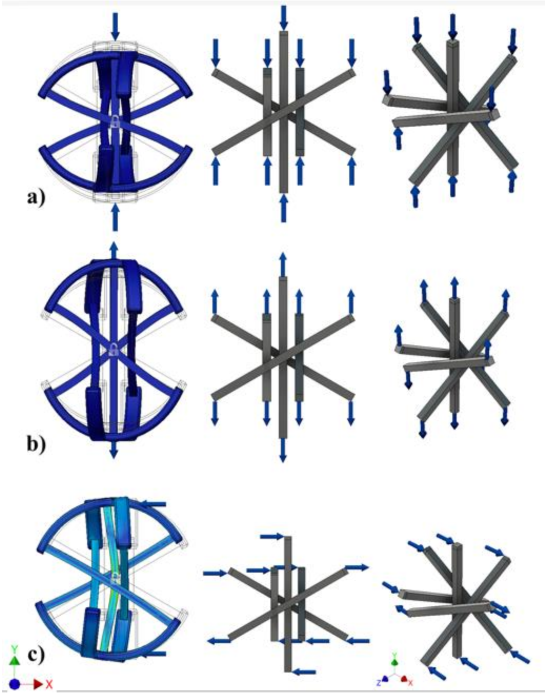

Fig. 4. Loading conditions of the joint

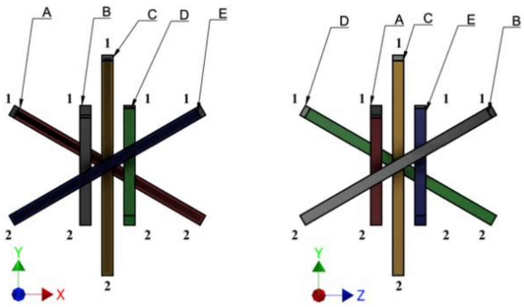

Fig. 5. Position and orientation of the beams

Figure 6 illustrated all unique loading condition of the beams taken from Figure 6 tension, compression and bending. There are three beams that have different force distribution and using the annotation (Figure 5; A, B and C). Beams D is symmetrical to B and E is sumetrical to A and therefore, forces with same magnitude and direction are acting on them.

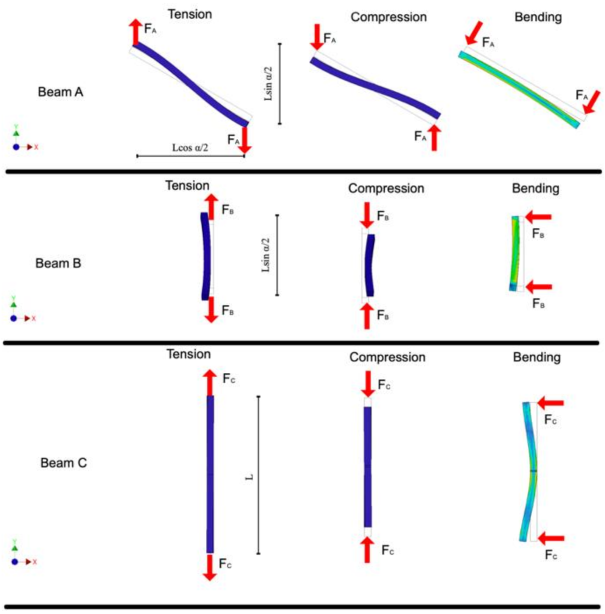

Fig. 6. Loads acting on the individual beams

2.4. *Mathematical Modelling of CSPs*

The proposed design can be modelled as an assembly of two CSPs with free center of rotations. Behavior of CSP is widely studied in literature analytically [9],[10] and experimentally [10],[11]. In Figure 5, beams A and E corresponds to the leaf springs of the pivot 1 and beams B and D, rotated at 90 degrees along the Y-axis consists of pivot 2. The beam C at the center of the joint acts as a stiffener and provides additional rotational stability to the joint.

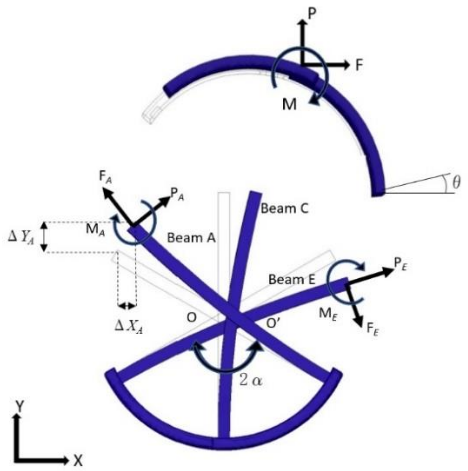

Fig. 7. Generalized forces and moments acting on the CSP

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[Figure 7](#) illustrated the generalized forces and moments acting on the CSPs and the behavior is described by 11 variables [14]. The load rotational relationship of a CSP under a generalized loading condition M-couple, F-horizontal loads, P- vertical loads is characterized by 11 variables (θ , P_A , P_E , F_A , F_E , M_A , M_E , ΔY_A , ΔY_E , ΔX_A and ΔX_E). Similarly, the pivot 2 is characterized by the same set of variables corresponding to beams B and D. For each pivot a system of 11 equations is required to solve the problem. Five are obtained from the equilibrium conditions of forces in X and Y directions, the moment balance, and the compatibility at the edges of beams A and E. The remaining six are obtained from curvature equations for each beam as given in equation 1.

$$EI \frac{d^2y/_{dx^2}}{\left[1+\left(dy/_{dx}\right)^2\right]^{\frac{3}{2}}} = P_{A(E)}y + M_{BA(E)} - F_{A(E)}x \qquad (1)$$

where subscripts A and E refers to the beams as shown in Figure 7.

Table 2: Materials Properties used in the FEA

Material	Young's Modulus	Poisson Ratio	Density
PLA	3.5 GPa	0.3	1.24 g/cm3
TPU	15.6 MPa	0.346	1.23 g/cm3

3. Results

Simulation studies were carried out in Comsol Multiphysics (CM). The material properties used for the analysis are described in Table 2.

Figure 8 showed the result from the studies for tension a) and b) and bending c) and d). As it can be observed, in b), there is a rotation of the top platform due to the tensile forces. The results for compression are like the tension with the reversed direction of the rotation.

The displacements corresponding to axial load ranging between 2 N and 20 N with the increment of 2 N are shown on the plots in Figure 9 (a). Figure 9 (b) showed the displacements related to the transverse load are given, the range of which is 0.05 N to 0.2 N with the step size of 0.05 N.

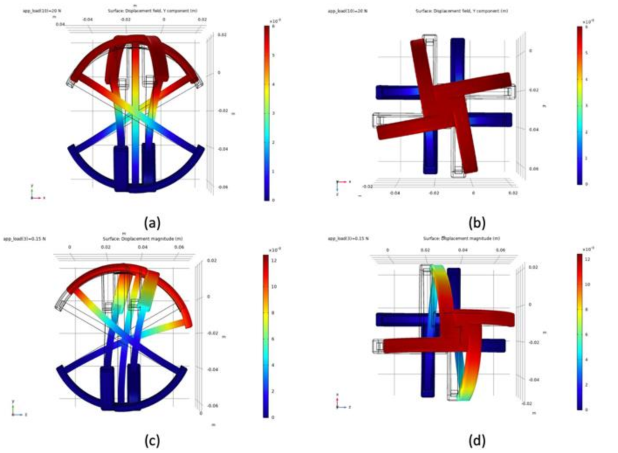

Fig. 8. Illustrates of the strains induced due to axial loading (a, b) and transverse loading (c, d).

As illustrated a non-linear behavior of the model can be observed when large deformations occur due to the non-linear properties of the joint.

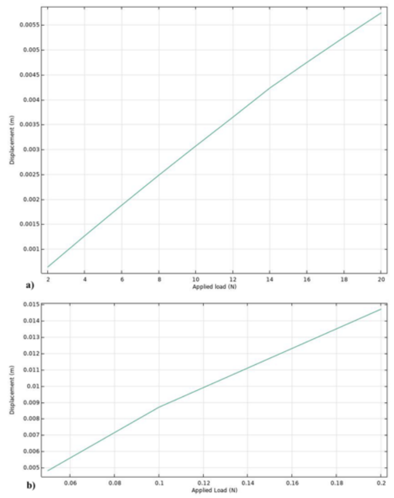

Fig. 9. Displacement vs load plot. a) Axial loading (tension/compression); b) Transverse loading (bending)

4. Discussion

The FEA simulation studies yields conforming results to the physical behavior of the design. The proposed configuration of the CSP provides greater rotational stability due to the additional center leaf placed along the axis of the joint. However, in transverse plane when axial forces applied additional rotation can be observed about Z-axis. Designing such compliant joint for specific

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applications can be improved by parameterization of center-shift phenomenon and characterizing the mechanical properties of the flexible 3D printing materials. The proposed design of a cross-spring joint has geometry like the ligaments of the human knee joint. The ligaments are tissue made from small fibers of collagen, twisted like a rope that attaches bones to other bones in the human body and provides stability of the joint. The application of the proposed compliant multi-material joint has been inspired by the knee ligament application since their geometrical similarities such as precision adjustments unbalanced forces in small displacement sensitive instruments. The proposed improved design of a CSP is an ideal candidate owing to the degree of compliance it provides.

In addition, the joint can be 3D printed as one monolithic unit avoiding the assembly process as shown in Figure 10 [14]. This prototype, made from PLA has the purpose to illustrate the model can be fabricated at once without assembling the parts. This can be especially applicable for 3D printer using metal powder such as SLS (selective laser sintering) machines.

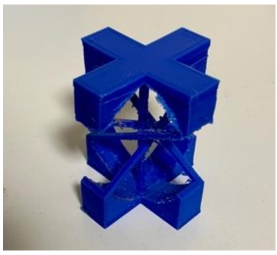

Fig. 10. Single 3D print prototype

The plans for future development of the current design extends to conduct experimental studies of a 3D printed prototype by 3D Laser Doppler Vibrometer (LDV) to validate its performance characteristics such as stress, displacements, rotational stiffness, natural frequency, etc. Both single and multi-material samples will be studied in this context as well. The frequency analysis will determine the vibration damping responses of the joint, to be used for stabilizing purposes. To optimize the stabilizing properties of the joint, 3D printing parameters - infill density, infill geometry, layer thickness, etc. - can be tuned. Firbman et al. (2016) [15] and Dachkinov et al. (2020) [16] discussed that the infill orientation, geometry and density could impact the stress performance of the printed samples [17].

5. Conclusion

In the present paper, compliant multi-material joints were clearly improved. The joint consists of two cross-spring compliant joints perpendicular to each other. The pivot has two rotations around its center according to X-axis and Y-axis. It has relatively small axial drift and stability in other planes of motion.

The design and methodology of creating the joint are described and 3D printing parameters were presented. The forces have been dissolved for all beams individually, depending on the various loading conditions as compression, tension and bending. A static FEM analysis has been conducted to demonstrate the behavior of the model.

Those models were highlighted in its compactness such as the rotational axis has matching center points. Its compliance leads to frictionless and free motion, which preserves the reliability and durability in time. The multi-material pairing can be varied, and different material couple can be considered depending on the requirements. Another advantage of its compliance is the adaptivity according to the flexibility of the elastic deformations.

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